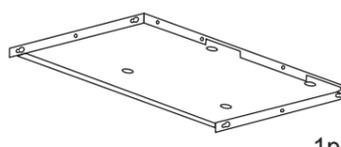
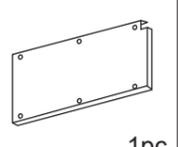
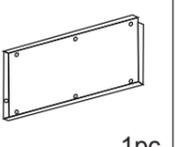
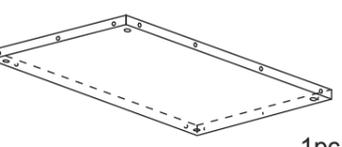
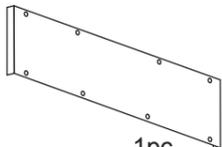
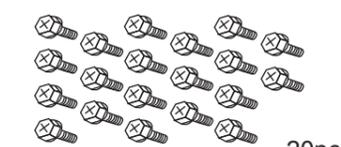


PAC-AK350CVR-E

Packaged air-conditioner optional parts Installation procedure for Branch Box Outer Cover (for outdoor installation).

Before installation, please read carefully this instruction as well as the installation manual for the Branch Box.
If you install this Outer Cover, extra space for both installation and servicing will be required.

① Please check if you have all the following parts in the packing before installation:

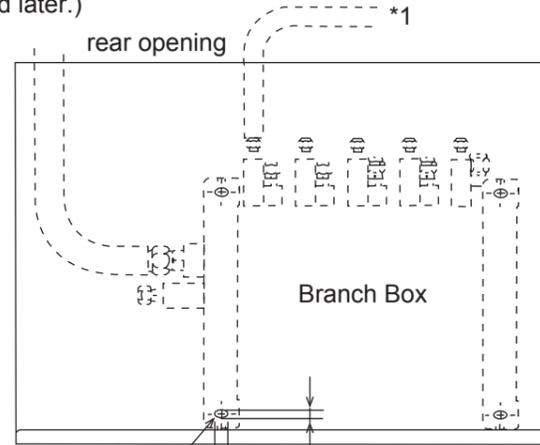
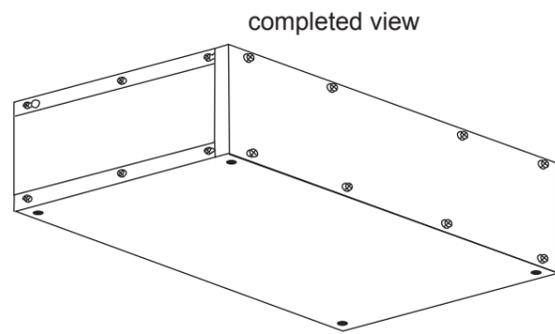
① TOP COVER  1pc	② SIDE COVER-L  1pc	③ SIDE COVER-R  1pc	④ UNDER COVER  1pc	⑤ FRONT COVER  1pc
⑥ SCREW(5×12)  20pcs	⑦ WASHER(insulated)  8pcs	⑧ HANGER  2pcs	⑨ INSTALLATION PROCEDURE  1sheet	

② Dimensions and required service space for Branch Box Outer Cover:

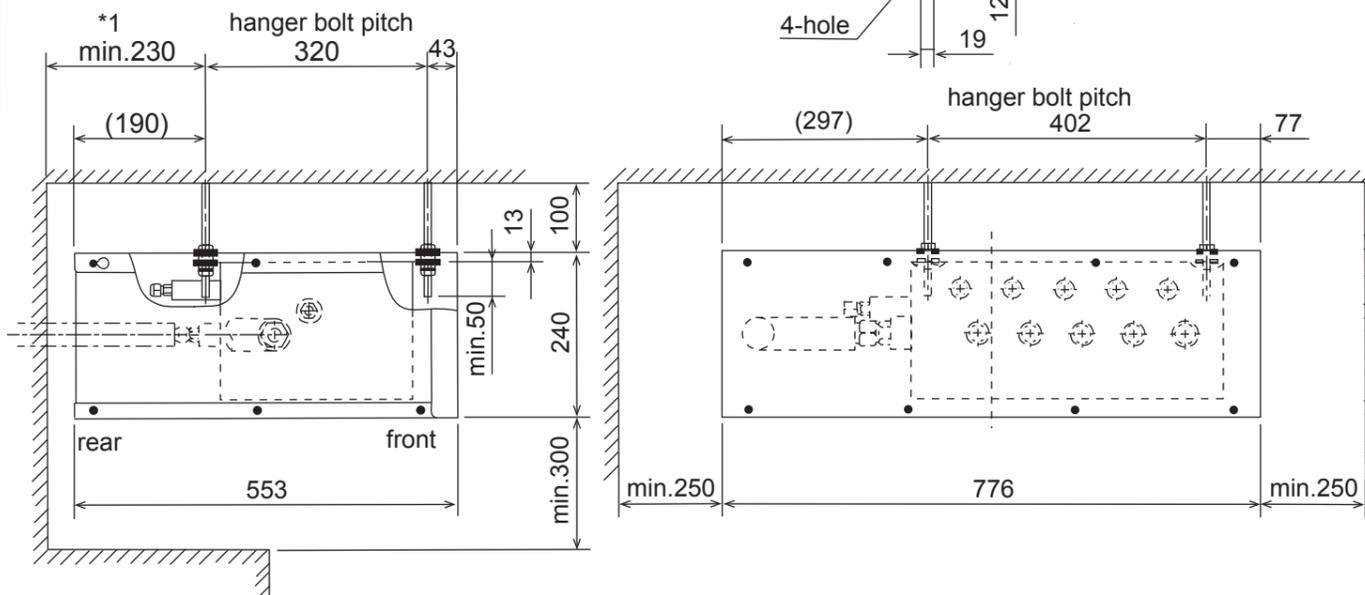
• **Branch Box Outer Cover is NOT completely water proof, please install it where direct rain can be avoided.**

• (Branch Box) The Outer Cover and the Branch Box must be installed at the same time.

(Once Branch Box is installed, Outer Cover can NOT be added later.)

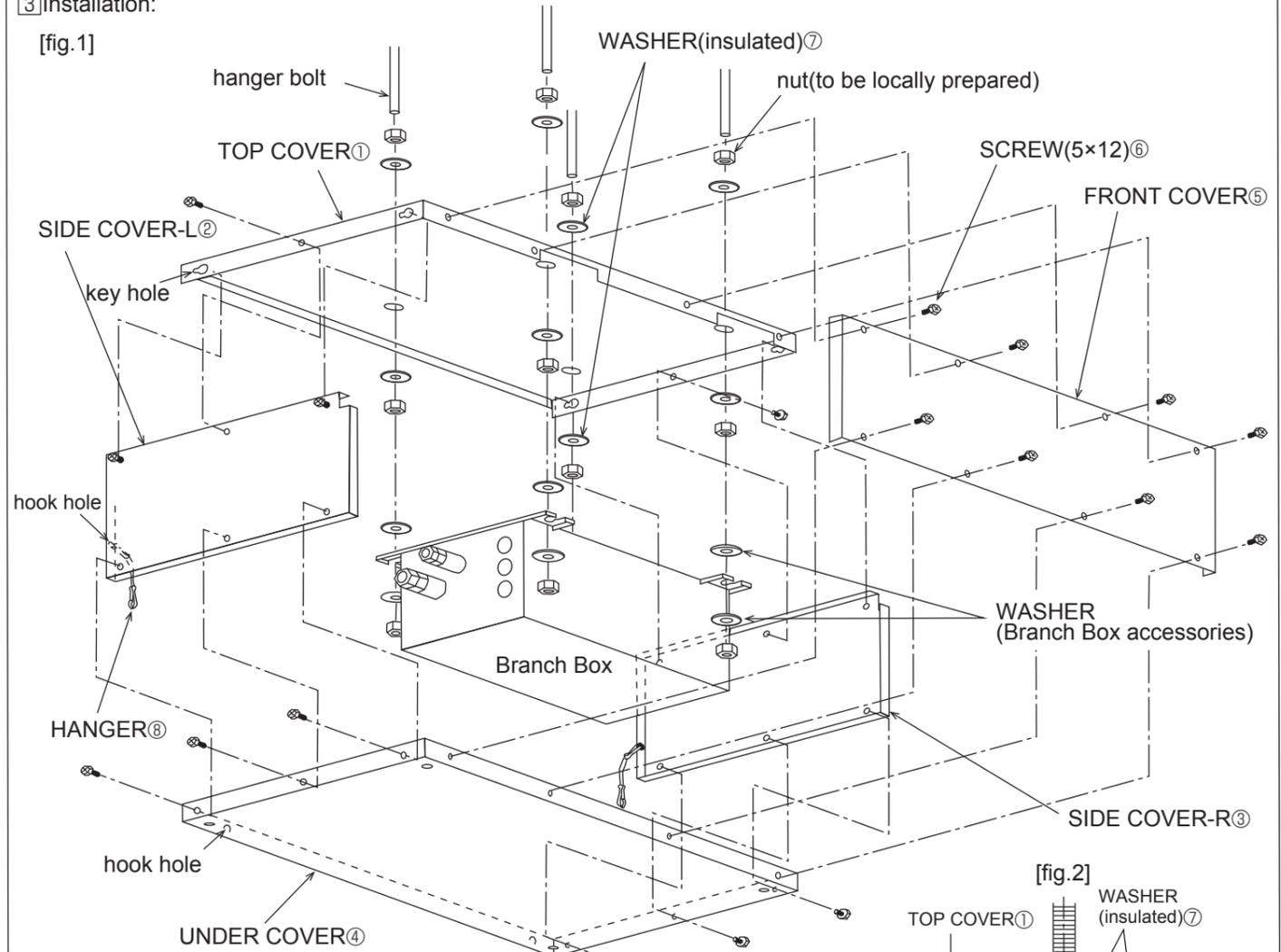


*1 Minimum dimension 330mm is required when distribution pipe is bent 90°



③ Installation:

[fig.1]



<Installation Procedures>

1. Install hanger bolts to match with the holes on the Branch Box (and the outer cover).
2. Put a nut (to be locally purchased) and a WASHER ⑦ to the each hanger bolts.
3. Fix the TOP COVER ① to the hanger bolts with WASHERS ⑦ and nuts. [fig.2]
Make sure to level the TOP COVER ① before fixing it.
4. Put one insulated WASHER each (which come with the Branch Box) to 4 hanger bolts. [fig.3]
5. Put one WASHER and one nut each (which come with the Branch Box) to 2 hanger bolts either at front side or back side. [fig.3]
6. Hook two LEGs on the pre-fixed WASHERS and nuts first. Then insert hanger bolts to two LEGs on the opposite side and fix them with WASHERS and nuts (which come with the Branch Box). [fig.4]
Make sure to level the Branch Box before fixing it.
- *Make sure that all 16 nuts are tightly fixed.
7. Install pipings and wirings etc, following the installation manual of the Branch Box.
*Piping must be installed within the Outer Cover.
8. Fix the SIDE COVERS ②&③ on both sides to the TOP COVER ① with SCREWS ⑥. First, put SCREWS ⑥ tentatively to the holes at the both upper ends of the SIDE COVERS ②&③, then hook them to the key holes on the TOP COVER ①.
9. Fix the UNDER COVER ④ to the SIDE COVERS ②&③ with SCREWS ⑥. Hook HANGERS ⑧ first to the rear holes on the SIDE COVERS ②&③ and then hook the other end of the HANGERS ⑧ to the rear hole on the UNDER COVER ④. Thus you can avoid the UNDER COVER ④ falling and the installation work will be easier. (facilitated).
10. Fix the FRONT COVER ⑤ to the TOP COVER ① and the UNDER COVER ④ with SCREWS ⑥.

*Make sure that all 20 SCREWS are tightly fixed.

